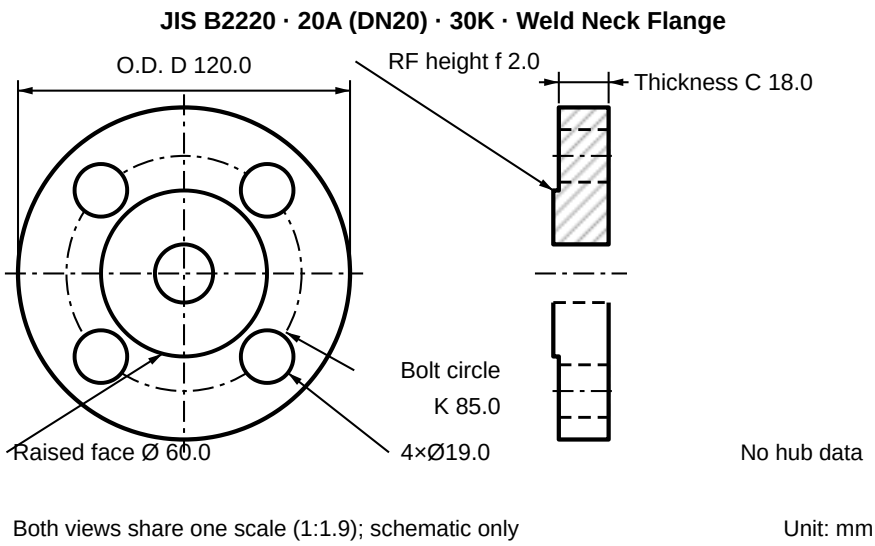
JIS B2220 · JIS B2220:2012

# JIS B2220 30K 20A Weld Neck

DN20 · Weld Neck · Dimensions mm · Weight kg




Both views share one scale (1:1.9); schematic only

Unit: mm

| Symbol | Item | Value |
|---|---|---|
| D | Outside diameter | 120 mm |
| C | Flange thickness / blind thickness | 18 mm |
| D2 | Raised face diameter | 60 mm |
| f | Raised face height | 2 mm |
| K | Bolt circle diameter | 85 mm |
| n | Number of bolt holes | 4 pcs |
| d | Bolt hole diameter | 19 mm |
| H | Hub length / overall length | 45 mm |

## PRESSURE–TEMPERATURE RATINGS · 30K · GROUP 1.1

| ≤ 120 °C | 220 °C | 300 °C | 350 °C |
|---|---|---|---|
| 5.1 MPa | 4.6 MPa | 4.3 MPa | 3.9 MPa |

| 400 °C | 425 °C |
|---|---|
| 3.4 a) MPa | 3.0 a) MPa |

Source: Table 11 (pp. 15–16) — pressure-temperature rating, maximum working pressure in MPa; Group 1.1.

## MATERIAL AND NOTES

**Base material:** SS400 / S25C (Japan, Korea, South-East Asia, marine and shipbuilding)

**Rating:** JIS K ratings are kgf/cm² nominal: 5K ≈ 0.5 MPa, 10K ≈ 1.0 MPa, 16K ≈ 1.6 MPa, 20K ≈ 2.0 MPa and 30K ≈ 3.0 MPa. The published maximum working pressure is higher or lower than the nominal figure depending on material group and division — for material…

**Tolerances / marking:** Tolerances, material groups and marking: JIS B2220:2012, including Table 11.

## NOTES / SPECIAL REQUIREMENTS

Work order _____ Inspector _____ Date _____ Travels with the part; file after inspection

**Source:** JIS B2220:2012; dimensions transcribed from JIS B2220:2012, verified 2026-11-04. Sheet #1301.

This sheet is a factual compilation of published standards tables and is not a substitute for the standard itself. Verify dimensions and ratings against the edition named in your purchase specification before quoting, manufacturing or inspecting a critical part.

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